

Lincoln Welder Schematic Manual 225

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AC-225 The AC-225 compact stick welder has a broad welding amperage range of 40-225 amps. It produces an extremely smooth AC arc for welding a wide variety of materials including carbon, low alloy, and stainless steels as well as cast iron. Metals 16 gauge and heavier can be easily arc welded with the AC-225.

Lincoln Electric AC-225 User Manual

Page 11 AC-225-S & AC/DC 225/125 OPERATION Cutting (Do not exceed the Duty Cycle **||** At the beginnig of this Operation Section) The arc welder and the electrode can be used for cutting steel and cast iron. Follow this procedure: 1. Use 1/8" (3.2mm) or 5/32" (4.0mm) Fleetweld 180 electrode.

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|| Semiautomatic DC Constant Voltage (Wire) Welder. **||** DC Manual (Stick) Welder. **||** AC Welder with Reduced Voltage Control. 3.c. In semiautomatic or automatic wire welding, the electrode, electrode reel, welding head, nozzle or semiautomatic welding gun are also electrically **||**hot**||**. 3.d. Always be sure the work cable makes a good electrical

Operator's Manual AC-225-S & AC/DC 225/125

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